

Anniversary



SAVE man



SAVE time



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M&D ADVANCE TECHNOLOGY .CO.,LTD

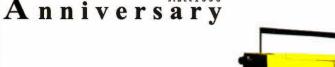
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www.mandd.info www.thaitubecleaner.com



ELECTRIC TUBE CLEANER

Model PTC-P For Chiller







- Compact and durable for use in multiple locations
- Interchange different flexible shafts and cleaning tools
- Quick disconnect of flexible shafts-no tools required.
- Foot switch operation to operate shaft rotation and water flow convenience, reduced water consumption and clean working area:

The PTC-P is build for technicians on the move. Used clean 5/16" - 1" I.D. tube in chillers, evaporators, heat exchangers. The flexible shaft rotates at 1450 rpm as water feeds through the nylon casing to the cleaning tool. As the tool removes the deposits, the water flow flushes them out. A solenoid valve ensures that water flow only when the machine is running.

Tub	e I.D.	.D. Tube Cleaner Motor Power Motor speed Weight Model No. HP kW RPM		Weight High		Dimension	Deep			
Inch.	mm.	woder No.	nr	KVV	KPW	lbs.	Kg.		Wide	
5/16"-1"	7.9-25.4	PTC-P	1/2	0.40	1450	32	18	12"(304mm.)	18"(477mm.)	12"(304mm.)

^{**}All units available in your choice of:115v 60 HZ,115v 50HZ - 9 Amps. 220v. 50Hz - 4.5 Amps. Please Specify when ordering

Model PTC-4X For Boiler Water Tube/Chiller/Heat Exchanger

Electric tube Cleaners are Compact self contained, roll anywhere units that can be used in confined areas. Operation through a foot switch ensures the need for one operator. The brushes or other cleaning tools are rotated through the tube at the tip of a Flexible Shaft. Flexible Shafts ensure use in bent tubes. All models are supplied with mobile dolly, tool storage box, single direction foot switch. Optional 2 direction foot switch

- Corrosion resistant steel cover and chassis for longer life.
- > Easy interchangeability of various shaft and accessories for maximum versatility.
- Flexible shaft can be easily disconnected without need for any tools.
- Large wheels for easy maneuverability.

Tube Cleaner

Model No.

PTC-4X

Tube I.D.

mm.

6.4-UP

Inch.

5/16"- UP

- Water flushes through the shaft as it rotates to remove deposits from tubes to save time
- Foot switch operation makes it convenient for operator
- Reduced water consumption for cleaner working area.

Motor

HP

Power

kW

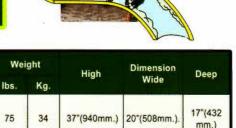
2.20

Motor speed

RPM

2900







All units available in your choice 220v. 50Hz-4.5Apms. 380v. 50Hz-4.5Amps

FLEXIBLE SHAFT WITH STAINLESS STEEL INNER CORE

When ordering Flexible Shaft and Accessories, each item should be ordered for specific tube / pipe size range. Shafts have color coded durable aluminium caps for easy identification. Stainless Steel inner Cores ensure our shafts have longest life, flexibility and resistance to corrosion.

To order Flexible Shaft(s), determine tube I.D.(s) and length of the longest tube(s). Order Flexible Shafts(s)To correspond with tube I.D(s) and lengths. Please ask us for special or longer lengths.



Tube I.D	Tube I.D. Range		Flexible	Length	Shaft Core O.D.		Shaft Casing O.D.		Tool End	
Inch.	mm.	Shaft Model No.	Shaft feet	mtrs	inch.	mm.	inch.	mm.	Thread	
5/16 - 3/8	7.9 - 9.5	PFS701-25	25	7.5	1/8	3.2	1/4	6.4	8 -32 F	
		PFS702-25	25	7.5						
7/16 – 1/2	11.1 -12.7	PFS702-33	33	10	1/4	6.4	3/8	9.5	1/4 – 28 F	
		PFS702-45	45	15						
		PFS703-25	25	7.5						
9/16 - 1	14.3 – 25.4	PFS703-33	33	10	5/16	7.9	1/2	12.7	1/4 – 28 F	
0/10-1	14.0 - 20.4	PFS703-45	45	15	5,10					



FOR TUBE 1"(25.4mm.) I.D. and UP

Tube I.D. Range		Flexible Shaft Model No.	Flexible Shaft feet	Length mtrs	Shaft Core O.D.		Shaft Casing O.D.		Tool End Thread	
Inch.	mm.				inch.	mm.	inch.	mm.		
		PFS720-25	25	7.5	77000					
		PFS720-33	35	10						
7/8 - UP	22.2 - UP	PFS720-50	50	15	1/2	12.7	3/4	19.1	1/2 – 12 F	
		PFS720-65	65	20						
		PFS1625-25	25	7.5						
1.1/8 - UP	28.5 - UP	PFS1625-33	35	10	5/8	16	1	25.4	1/2 – 12 F	
1.1/0 - UF	20.5 - 01	PFS1625-50	50	15	3/6	10		20.4	1/2 - 121	
X		PFS1625-65	65	20						



STAINLESS STEEL BRUSHES



Used for removing soft and light scale deposits in straight ferrous tubes(carbon steel , stainless steel etc).

BRASS BRUSHES



Used for removing soft and light scale deposits in straight non-ferrous tubes.

NYLON BRUSHES



Used for removing soft deposits in straight non ferrous tubes (copper, brass, plastic, etc).

Brus	h O.D.	Nylon Brush	Stainless Steel	Brass Brush	threading	Coupling	
Inch.	mm.	Nyion Brush	Stamess Steel Brass Brusii		threading	Coupling	
1/4	6.4	N-250	SS-250	B-250	8-32F	P-1(8-32M x 8-32M)	
5/16	7.9	N-312	SS-312	B-312	8-32F	P-1(8-32M x 8-32M	
3/8	9.5	N-375	SS-375	B-375	12-24F	P-2(8-32M x 12-24M)	
7/16	11.1	N-437	SS-437	B-437	1/4-28M		
1/2	12.7	N-500	SS-500	B-500	1/4-28M		
9/16	14.3	N-562	SS-562	B-562	1/4-28M	-	
5/8	15.9	N-625	SS-625	B-625	1/4-28M	-	
11/16	17.5	N-687	SS-687	B-687	1/4-28M		
3/4	19.1	N-750	SS-750	B-750	1/4-28M		
13/16	20.6	N-812	SS-812	B-812	1/4-28M	-	
7/8	22.2	N-875	SS-875	B-875	1/4-28M	-	
15/16	23.8	N-937	SS-937	B-937	1/4-28M	-	
1	25.4	N-1000	SS-1000	B-1000	1⁄4-28M	-	

^{*}Brush should be equal to or 1/16" (1.6 mm.) smaller than tube I.D.

^{*9/16&}quot;-1" (14.3-25.4 mm.) brushes can be for both clockwise and counterclockwise rotation.







		"DS" Double Spiral
Si	ze	Brush
inch	mm.	Model
1.1/4"	31.7	DS-10
1.3/8"	35.0	DS-11
1.1/2"	38.1	DS-12
1.5/8"	41.3	DS-13
1.3/4"	44.5	DS-14
1.7/8"	47.6	DS-15
2"	50.8	DS-16
2.1/8"	54.0	DS-17
2.1/4"	57.1	DS-18
2.3/8"	60.3	DS-19
2.1/2"	63.5	DS-20
2.5/8"	66.7	DS-21
2.3/4"	70.0	DS-22
2.7/8"	73.0	DS-23
3"	76.2	DS-24
3.1/2"	79.4	DS-28
4	82.5	DS-32

CURVED TUBE WHEEL BRUSH

Recommended for removing soft and light scale deposits in curved tubes. Each assembly consists of a single stainless steel wire wheel brush attached to each end of a universal joint.

Brushes should be 1/4" – 3/8" (6.4 – 9.5 mm.) smaller than tube I.D. Replacement element are available shown in the table below.

Curved	Tube I.D.	Wheel Brush Assembly	Actual Brush O.D.		Replacement Brushes	Replacement Universal Joint	Replacement Retainer Bolt	
Inch.	mm.	Assembly	Inch.	mm.	Bidailea	Omversar com	Ketainei Doit	
1.1/4 - 1.3/8	31.7 - 35.0	WBC-100*	1	25.4	WBR-100	CUJ-001	CWB-001	
1.1/2 - 1.5/8	38.1 - 41.3	WBC-125*	1.1/4	31.7	WBR-125	CUJ-001	CWB-001	
1.3/4 - 1.7/8	44.5 - 47.6	WBC-150*	1.1/2	38.1	WBR-150	CUJ-001	CWB-001	
2 - 2.1/8	51.0 - 54.0	WBC-175	1.3/4	44.5	WBR-175	CUJ-002	CWB-002	
2.1/4 - 2.3/8	57.1 - 60.3	WBC-200	2	51.0	WBR-200	CUJ-002	CWB-002	
2.1/2 - 2.5/8	63.5 - 66.7	WBC-225	2.1/4	57.1	WBR-225	CUJ-002	CWB-002	
2.3/4 - 2.7/8	70.0 - 73.0	WBC-250	2.1/2	63.5	WBR-250	CUJ-002	CWB-002	
3 - 3.1/8	76.2 - 79.4	WBC-275	2.3/4	70.0	WBR-275	CUJ-002	CWB-002	
3.1/4 - 3.1/2	82.6 - 89.0	WBC-300	3	76.2	WBR-300	CUJ-002	CWB-002	

BUFFING TOOLS

For Tube / Pipes 5/16"- 3" (7.9 - 76.2mm.) I.D.

Stainless steel Wire Buffing Tools are used for light to medium scale deposits or for finishing tubes previously "roughed out" with other cleaning tools. They can be used in both ferrous and non-ferrous tube. Buffing tool normally used in straight tubes but will go through very large radius bends.

Tub	e I.D.	Buffing Tool	Replacement		
Inch.	mm.	With Drill tip	Blades		
5/16 - 3/8	7.9 - 9.5	PTC-203DT	PTC-207		
3/8 – 1/2	9.5 – 12.7	PTC-204DT	PTC-207		
1/2 – 9/16	12.7 – 14.3	PTC-205DT	PTC-208B		
5/8 – 1	15.9 – 25.4	PTC-206DT	PTC-208B		
1 - 3	25.4 - 76.2	PTC-223DT	PTC-224		

"HZ"TYPE CUTTER HEADS

Tube	I.D.	"HZ" Cutter			
inch	mm.	Heads			
1.1/4"	31.7	HZ-10			
1.3/8"	35.0	HZ-11			
1.1/2"	38.1	HZ-12			
1.5/8"	41.3	HZ-13			
1.3/4"	44.5	HZ-14			
1.7/8"	47.6	HZ-15			
2"	50.8	HZ-16			

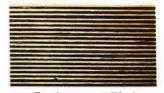


HZ Type

These spring loaded, self expanding Cutter Heads are designed for repaid removal of hard scale in straight tube



Buffing Tool With Drill tip



Replacement Blades



CARBIDE DRILLS

Tube	I.D. mm.	Carbide Drill
1/4"	6.4	CB-025
3/8"	9.5	CB-037
7/16"	11.1	CB-043
1/2"	12.7	CB-050
9/16"	14.3	CB-056
5/8"	15.9	CB-062
11/16"	17.5	CB-068

**Carbide drill are used for cleaning straight tubes plugged solidly with scale or deposit Note.:All drills run 10% oversize {e.g. CB-062 drill is 0.6875"(17.5mm.)O.D.}



TOOL HEAD FOR WATER TUBE BOILER

CONE CUTTER ASSEMBLES

Cone Cutter Assemblies are used for removing scale from curved and straight. Assemblies are slightly smaller than tube I.D. Scale is cut starting at the smaller tapered end and finished at the larger end. The rotation of the tool ensures a thorough cleaning. In water tube boiler, cone cutters are the most effective for all conditions. To order refer to the tables below.



SINGLE AND DOUBLE CONE CUTTER ASSEMBLES

Assemblies consisting of one or two cone Elements are used for cleaning straight tube 1.1/8" - 2.5/16" (28.6 - 58.7 mm.) I.D. and curved tubes 1.1/4" - 2.3/8" (31.7 - 60.3 mm.) I.D.

Straight Tube I.D.		Curved Tube I.D.		Complete Single Cone Cone Cone	Double Cone	Cone Max.		Replacement Cone Only	Universal Joint	Single Cone Bolt	Double Cone Bolt
Inch.	mm.	Inch.	mm.	Assembly Assembly		inch.	mm.				
1.1/8 - 1.1/4	28.6 - 31.7	1.1/4 - 1.3/8	31.7 - 35.0	PSCA-100	PDCA-100	1	25.4	RCO-100	CUJ-001	CRB-001	DCB-001
1.5/16 - 1.3/8	33.3 - 35.0	1.1/2 - 1.5/8	38.1 – 41.3	PSCA-112	PDCA-112	1.1/8	28.6	RCO-112	CUJ-002	SCB-002	DCB-002
1.7/16 - 1.1/2	36.5 - 38.1	1.3/4 - 1.7/8	44.5 – 47.6	PSCA-125	PDCA-125	1.1/4	31.7	RCO-125	CUJ-002	SCB-002	DCB-002
1.9/16 - 1.3/4	39.7 - 44.5	2-2.1/8	51.0 - 54.0	PSCA-150	PDCA-150	1.1/2	38.1	RCO-150	CUJ-002	SCB-002	DCB-002
1.13/16 - 2	46.0 - 51.0	2.1.4 - 2.3/8	57.0 - 60.3	PSCA-175	PDCA-175	1.3/4	44.5	RCO-175	CUJ-002	SCB-002	DCB-002
2.1/16 - 2.5/16	52.4 - 58.7			PSCA-200	PDCA-200	2	51.0	RCO-200	CUJ-002	SCB-002	DCB-002



DISC CONE ASSEMBLES

Assemblies consisting of three cones are used for cleaning straight tubes 2.3/8" - 3.3/4" (60.3 – 95.2) I.D. and curved tubes 2.1/2" - 4" (63.5 – 101.6 mm.)I.D.

Straight Tube I.D.		Curved 1	ube I.D.	Complete Disc Cone	Replacement Cone Only	Disc Only (less cones)	Universal Joint	Retainer Bolt	
Inch.	mm.	Inch.	mm.	Assembly (three req.)				(three req.)	
2.3/8 - 2.13/16	60.3 - 71.4	2.1/2 - 3.1/16	63.5 - 77.8	PDC-101	RCO-100	PCD-101	CUJ-002	CRB-001	
2.7/8 - 3.5/16	73.0 - 84.1	3.1/8 - 3.5/8	79.4 – 92.1	PDC-102	RCO-100	PCD-102	CUJ-002	CRB-001	
3.3/8 - 3.3/4	85.7 - 95.2	3.11/16 - 4	93.7 – 101.6	PDC-103	RCO-112	PCD-102	CUJ-002	CRB-002	



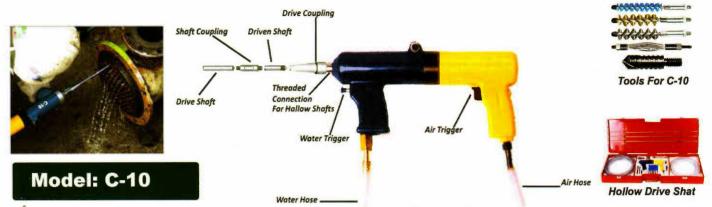
DRILLCONE ASSEMBLES

for Plugged Tubes/Pipes 1"=1.7/8"(25.4-47.6mm.)I.D. Drill/Cone Assembiles are recommended for cleaning straight tubes plugged solidly with deposits. Order assembly to correspond to tube I.D. All drills rus 10% oversize.



Tube	I.D.	Drill cone
Inch.	mm.	Assembly
1	25.4	DC-100
1.1/8	28.6	DC-112
1.1/4 - 1.3/8	31.7 – 35.0	DC-125
1.1/2 - 1.5/8	38.1 – 41.3	DC-150
1.3/4 - 1.7/8	44.5 – 47.6	DC-175

PORTABLE PNEUMATC TUBE CLEANERS



Operation: The portable pneumatic tube cleaners use hollow shafting of different diameters as per tube I.D. to be cleaned which can be coupled together to from lengths as per the length of tube to be cleaned.

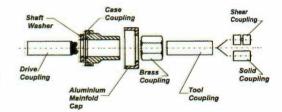
Water flows through the hollow tube and flushes out deposits that are loosened out by the cleaning tools attached to hollow shafts. The rotation of the air motor and the water flow are controlled independently for a cleaner working area. Typical cleaning tools used are carbide drills for severely clogged tubes, brushes for light deposits and buffing tools for final polishing of tubes.

Model: C-10 is typically used on oil coolers, small heat exchanger and condensers.

FLEXIBLE SHAFTS REPAIR /MAINTENANCE

REPAIR COUPLINGS

Flexible shafts are precision made and capable of taking considerable stress. However, like all precision made products, Flexible shafts require care in use and maintenance. If a Flexible shafts breaks through normal wear, it will usually break at drive end. If a break should occur close to either end, the shaft may repaired by cutting back the casing, grinding off any frayed portion of the Flexible shaft, and crimping on a new coupling. A crimping tool (see below) is available.



CRIMPING TOOL FOR FLEXIBL E SHAFT REPAIR.

CRIMPING TOOL FOR FLEXIBL E SHAFT REPAIR

The Crimping Tool provides the user with a quick, convenient method for performing repairs of flexible shafts in the field; it will permanently attach repair couplings, extending the usable life of The flexible shaft while reducing down-time when a repair is needed. PTC-CT5 Crimping Tool with punch

PTC-CTP Replacement Punch



SHAFT LUBRICATLOR.

Lubricates the flexible shafting to protect the shafting's steel Core. Easy to operate Fill the lubricator with water soluble lubricant. Simply connect a lubricated air line to the lubricators ¼" NPT port, connect the shaft to the adapter, and turn on lubricated air supply. Flushes residue water and lubricates at the same time, extending your flexible shaft time. PSL-705 Flexible shaft lubricator with quick disconnect PSL-LU1 Lubricant for flexible shaft lubricator, 16 ounces (0.5 liters)

FLEXBLE SHAFT REPAIR KITS.

Flexible shaft repair kits include
4 drive end repair couplings,4 tool
end repair couplings,1 crimping tool
with punch,1 flexible shaft lubricator with
quick disconnect,2 bottles [16 OUNCE (0.5 LITER))
each] of lubricant for flexible shaft lubricator.

Distributor: